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The engine-driven, rotary air compressor is a portable, 2-wheel, frame-mounted unit. The 2-cylinder military standard engine drives the rotary compressor through a flexible coupling. The engine is 2-cylinder, air-cooled, and gasoline-driven. It develops three horsepower at 3600 revolutions per minute. The rotary compressor is a positive displacement unit that uses two, matched, close-tolerance rotors. The rotors are ball-bearing mounted inside frames and are incased in a close-tolerance rotor housing. Air is drawn into one side of the compressor through a filter and is discharged into a manifold at the opposite side of the compressor. At atmospheric pressure, at an ambient temperature of +75 F, the compressor provides a minimum of 60 cfm of free air at 6.5 psig when driven at 3600 rpm. The test item met all of the military requirements for the capacity, use condition (drop test), tilt operation, and air-relief valve tests. The evaluation was conducted to determine if the gasoline engine-driven diving air compressor is suitable for Navy use in scuba diving activities. The compressor performed excellently, but the engine as supplied was too light and was incapable of running the compressor for a reasonable length of time. A heavier approved engine has been substituted and although no testing has been accomplished with this unit, it appears that the deficiency has been eliminated. (Modified author abstract). The evaluation was made to determine: the reliability of the compressor and engine, as indicated by an endurance run and by volumetric efficiency drop: the ease of maintenance and necessity for compressor and engine servicing: and the ease of handling with respect to the weight and bulk of the equipment. (Author). Reciprocating compressors and their applications. Design and materials of reciprocating compressor components. Operation and maintenance of reciprocating compressors. Overhaul and repair of reciprocating compressors. Troubleshooting compressor problems. Preventive maintenance of reciprocating compressors. Safety in operation and maintenance. Appendix: Reciprocating compressor calculations. Index. The engine-driven, rotary air compressor is a portable, 2-wheel, frame-mounted unit. The 2-cylinder Military Standard

engine drives the rotary compressor through a flexible coupling. The engine is 2-cylinder, air-cooled, and gasoline-fueled. It is designated as Model 2A016-III and develops 3 hp at 3600 rpm. The rotary compressor is a positive displacement unit that uses two matched, close tolerance rotors. The rotors are ball bearing mounted in side frames and are encased in a close tolerance rotor housing. Air is drawn into one side of the compressor through a filter and is discharged into a manifold at the opposite side of the compressor. Under sea level conditions the compressor can deliver at least 60 cfm of free air at ambient temperatures between +120 F and -25 F while maintaining exhaust manifold pressure at 6.5 psig and compressor speed at 3600 rpm. The overall objective of this initial production test was to insure conformance of the compressor to contractual and military requirements.

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